TECHNICAL SPECIFICATION

FOR

FIRE RETARDANT COATING

ON CABLES

Prepared by	Reviewed by	Approved by	Page 1 of 8	
			Rev	0
AH	GS	AA	Date	26 Apr 2019

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1.0 SCOPE

- This specification covers the design, manufacture, testing, supply, erection & commissioning of Fire retardant coating on cables and its accessories.

2.0 CODES & STANDARDS

- Material, equipment and methods used in the manufacturing of fire retardant coating on cables shall confirm to the latest edition of following standard

Standard Name / No	Standard's Description
Indian Electricity Act	Latest Edition
CBIP manual	Latest Edition
IEC 60331-11	Tests for electric cables under fire conditions – Circuit integrity – Part 11: Apparatus – Fire alone at a flame temperature of at least 750 degree C
IEEE 383	IEEE Standard for Qualifying Electric Cables and Splices for Nuclear Facilities
IEC 60754-1	Test on gases evolved during combustion of materials from cables
ASTM D2843	Standard Test Method for Density of Smoke from the Burning or Decomposition of Plastics
ASTM D2863	Standard Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)

3.0 SERVICE CONDITIONS

3.1	Max Ambient Temperature	50 deg C
3.2	Max Daily average ambient temp	40 deg C
3.3	Min Ambient Temp	0 deg C
3.4	Maximum Humidity	95%
3.5	Minimum Humidity	10%
3.6	Maximum annual rainfall	750 mm
3.7	Average no of rainy days per annum	60
3.8	Rainy months	June to Oct
3.9	Altitude above MSL	300 M
3.10	Seismic Zone	IV

4.0 GENERAL FEATURES

4.1	Base Type	Water based Intumescent coating
4.2	Color	Off white
4.3	Density	1.3 ± 0.05 g/cc
4.4	Mix ratio by weight	Single component
4.5	Solids by weight	64 ± 2 %
4.6	ph	8
4.7	Toxicity	Non-toxic, asbestos and lead free
4.8	DFT	1.6 mm
4.9	Coverage	3.2kg±0.10 kg/m² @1.6mm DFT
4.10	Drying time	Surface dry in 30 mins
4.11	Functional Cure Time	48 hours
4.12	Application temperature	10-30^{0}C
4.13	Temperature endurance	>1100^{0}C
4.14	Application method	Brushing, Airless spraying
4.15	Fire Rating	2 Hours
4.16	Features	
4.16.1	Solvent free	Required
4.16.2	Eco friendly	Required
4.16.3	Free of any fibers including asbestos	Required
4.16.4	Single component, ready to apply/use	Required
4.16.5	Easy to apply using a paint brush/spray	Required
4.16.6	No de-rating effect on cables	Required
4.16.7	Added fire protection for existing cables	Required
4.16.8	Compatible with different sheathing chemistries of electrical cables	Required
4.17	Test	
4.17.1	Fire Resistance/Circuit Integrity	As per IEC 60331-11
4.17.2	Flame Retardance	As per IEEE 383
4.17.3	Flammability	As per IS 10810 (P-53)
4.17.4	HCL	As per IEC 60754-1
4.17.5	Smoke density	As per ASTM D2843
4.17.6	Limiting oxygen index	As per ASTM D2863
4.18	Make	Stanvac/3M/Demech

- Note- Any make other than specified in table above shall be subject to BSES Yamuna Power Limited Approval.

5.0 DEVIATIONS

Deviation from this specification shall be stated in writing with the tender by reference to the specification clause/ GTP/ Drawing and description of alternative offer. In absence of such a statement, it shall be assumed by the buyer that the seller complies fully with this specification.

6.0 QUALITY, INSPECTION & TESTING

6.1	Vendor quality plan	To be submitted for purchaser approval
6.2	Inspection points	To be mutually identified & agreed in quality plan
6.3	Type test	Equipment shall be type tested from CPRI/ERDA/NABL accreted lab as per IEC/IS/UL standard.
6.4	Routine test	As per relevant standard
6.5	Acceptance test	To be performed in presence of Owner at manufacturer works shall be as per approved QAP

7.0 GTP

Vendor must submit clause wise compliance against specification at the time of drawing approval.

8.0 DRAWING AND DATA SUBMISSION MATRIX

S. No	Head	Bid	Drawing Approval	Pre Dispatch	Pre Closure
8.1	Contact Person Name, Email ID and Mobile Number	Required	Required		
8.2	Deviation Sheet (as per “Deviations” Clause)	Required			
8.3	GTP	Required	Required		
8.4	Relevant Type Test as per IS/IEC/UL	Required	Required		

S. No	Head	Bid	Drawing Approval	Pre Dispatch	Pre Closure
8.5	Manufacturer's quality assurance plan and certification for quality standards		Required		
8.6	Sizing Calculation of Associated Equipment		Required		
8.7	Recommended Spares for five years of operation)		Required		
8.8	Drawings	Required	Required		
8.9	QAP		Required		
8.10	BOQ		Required		
8.11	Make of all Component as per specification		Required		
8.12	Installation, erection and commissioning manual		Required		
8.13	Inspection Reports			Required	
8.14	As manufacturing Drawings			Required	
8.15	Operation and Maintenance Manual			Required	
8.16	Trouble shooting manual			Required	
8.17	As built Drawings				Required

9.0 PACKING

9.1	Packing Protection	Against corrosion, dampness, heavy rains, breakage and vibration. During transportation/ transit and storage, module may be subjected to outdoor conditions. Hence, packing of each panel shall be weatherproof.
9.2	Packing for accessories and spares	Robust wooden non returnable packing case with all the above protection & identification Label

9.3	Packing Identification Label to be provided on each packing case with the following details
9.3.1	Individual serial number
9.3.2	Purchaser's name
9.3.3	PO number (along with SAP item code, if any) & date
9.3.4	Equipment Tag no. (if any)
9.3.5	Destination
9.3.6	Project Details
9.3.7	Manufacturer / Supplier's name
9.3.8	Address of Manufacturer / Supplier / it's agent
9.3.9	Description and Quantity
9.3.10	Country of origin
9.3.11	Month & year of Manufacturing
9.3.12	Case measurements
9.3.13	Gross and net weights in kilograms
9.3.14	All necessary slinging and stacking instructions

10.0 SHIPPING

10.1	Shipping	The bidder shall ascertain at an early date and definitely before the commencement of manufacture, any transport limitations such as weights, dimensions, road culverts, Overhead lines, free access etc. from the Manufacturing plant to the project site. Bidder shall furnish the confirmation that the proposed Packages can be safely transported, as normal or oversize packages, up to the site. Any modifications required in the infrastructure and cost thereof in this connection shall be brought to the notice of the Purchaser.
		The seller shall be responsible for all transit damage due to improper packing.

11.0 HANDLING AND STORAGE

11.1	Handling and Storage	Manufacturer instruction shall be followed. Detail handling & storage instruction sheet / manual needs to be furnished before commencement of supply.